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647.7341
Job Sheet 210851



Part No: 647.7341

Job Qty: 1 pcs

Part Name: EC135 Wiper Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/24/20

Job Tracking No:

Due Date: 7/10/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 647.7300 REV.F IPP REV:A 16.09.28 NEW ISSUE DD VERF:JLM IPP REV:B 2020.05.28 AS PER DWG
REV.E DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/10/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	
							Packaging 1 - 24		20-06-30
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S285560



Part: 647.7341

Job No: 210851

Serial No/Batch: S285560

Revision: REV.F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/30/20

FG102

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
120	QC 4	1 pcs	7/10/20	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
					QC 4 - 84
					QC 4 - 80
					QC 4 - 85
130	Packaging 3-1 - Stock - B4B	1 pcs	7/10/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
135	DC - 1 - B4B	1 pcs	7/10/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B

DAS
72
9-89

DAS
72
9-89

DAS
21
9-89

JUL 02 2020

140 QC 21 - SA

1 pcs

7/10/20

0.00 0.00

QC 21 - SA - 21

DAS

21

JUL 02 2020

QC 21 - SA - 70

9-59

QC 21 - SA - 9

QC 21 - SA - 77

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7341

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7341

140 - QC21- Final Inspection - Work Order Release

016379

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5233930
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5284348
647.1602	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5248327
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112992
647.1914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101859
647.3201	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5276443
90965A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5073066
AN4CH6A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5134680
MS21042-08	Use MS21042L08	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5259890
MS21042-3	Nut use MS21042L3 per QSI 017	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5267966
MS27039-08-07	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5044221
MS27039-1-07	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5193498
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235464
NAS1149F0332P	Washer (AN960-10L)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5247691
NAS1149FN832P	Washer (AN960-8)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5248080
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5248655
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5248659
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5284601
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5278452
NAS1149C0432R	Washer (AN960C416L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5256376

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	20	0
	600.0991	1	22	0
	600.1012	1	19	0
	601.2045	1	21	0
	601.2999	3	52	0
	647.1601	1	12	0
	647.1602	1	15	0
	647.1610	1	17	0
	647.1914	1	22	0
	647.3201	1	18	0
	90965A160	3	53	0
	AN4CH6A	1	42	0
	MS21042-08	1	0	0
	MS21042-3	3	334	0
	MS27039-08-07	1	229	0
	MS27039-1-07	3	65	0
	MS27039-1-14	4	441	0
	NAS1149C0432R	2	1,200	0
	NAS1149F0332P	10	1,599	0
	NAS1149FN832P	2	1,760	0

Part Specifications

Specifications could not be found.